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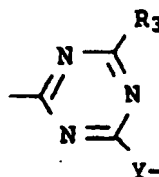
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㉒ Modified human G-CSF.

㉓ A modified polypeptide having human granulocyte colony stimulating factor (hG-CSF) activity comprising a polypeptide having hG-CSF activity with at least one amino group thereof substituted with a group of the formula  $R_1 \{OCH_2CH_2\}_n X-R_2$  (I) wherein  $R_1$  is an alkyl or alkanoyl group;  $n$  is an optionally variable positive integer;  $X$  is O, NH or S;  $R_2$  is



[where  $R_3$  is OH, Cl,  $O-(CH_2CH_2O)_n-R_1$ , where  $R_1$  and  $n$  are as defined above,  $Y$  may not be present or represents  $Z-(CH_2)_pCO$ , where  $Z$  is O, S or NH and  $p$  is an optionally variable positive integer], or  $(CO)_m-(CH_2)_lCO$ , where  $m$  is 0 or 1;  $l$  is an optionally variable positive integer, which can provide an enhanced peripheral leukocyte (granulocyte) increasing effect with improved stability and residence time in the blood and, as such, can be used advantageously in clinical medicines.

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## MODIFIED POLYPEPTIDE

FIELD OF THE INVENTION

This invention relates to a chemically modified hG-CSF polypeptide which results from chemical  
 5 modification of at least one amino group in a polypeptide molecule having human granulocyte colony  
 stimulating factor (hereinafter referred to briefly as hG-CSF) activity and a method of producing such  
 modified polypeptides.

10 BACKGROUND OF THE INVENTION

hG-CSF is a polypeptide which is essential to the proliferation and differentiation of hematopoietic stem  
 cells for the formation of various blood cells and has activity to promote mainly the multiplication of  
 15 granulocytes, and particularly, of neutrophils. While neutrophils play a vital role in the protection of a living  
 body against infection, they have a short lifetime and must be replenished at all times by the constant  
 multiplication and differentiation of precursor cells. Therapies commonly practiced in recent years for  
 proliferative tumors inhibit the proliferation of precursor cells of neutrophils as well, with the result that they  
 suppress the anti-infective competence of tumor-bearing patients, a serious side effect. hG-CSF promotes  
 20 the multiplication of neutrophils and, as such, is expected to alleviate this side effect and, at the same time,  
 exert prophylactic and therapeutic effects against infections. Furthermore, hG-CSF has the ability to induce  
 differentiation of cultured leukemia cells *in vitro* and, hence, has the potential for use as a drug for the  
 treatment of leukemia. The chemically modified hG-CSF polypeptide of this invention has hG-CSF activity  
 surpassing that of the known hG-CSF and is expected to be of value as a drug.

25 As a result of recombinant DNA technology, which has been developing rapidly in recent years, genes  
 for proteinic factors involved in the proliferation and differentiation of blood cells have been isolated one  
 after another. These factors are now produced by various genetic engineering techniques utilizing microbial  
 or animal cells.

Regarding hG-CSF, Nagata et al. isolated cDNA from human squamous cell line CHU-II, determined its  
 30 DNA sequence and reported on its expression in COS cells [Nagata et al.: *Nature* 319, 415 (1986)].  
 Moreover, Souza et al. isolated cDNA from human cystic cancer cell line 5637, determined its DNA  
 sequence, and reported on its expression in *Escherichia coli* [Souza et al.: *Science* 232, 61 (1986)].

It has been reported that in administering the hG-CSF thus obtained to the body, a sustained effect can  
 only be assured by repeated administration of hG-CSF and that discontinuation results in a rapid  
 35 disappearance of the desired effect [Journal of Experimental Medicine 185, 941-948 (1987)]. This is  
 probably due to the short life of hG-CSF in the blood.

In regard to enzymes such as asparaginase [Inada, Y. et al.: *Trends in Biotechnology* 4, 68-73 (1986)],  
 arginase [Savoca, K.V. et al.: *Biochimica et Biophysica Acta* 578, 47-53 (1979)], batroxobin [Nishimura, H.  
 et al.: *Life Science* 33, 1467-1473 (1983)], etc., it has been found that chemical modification with  
 40 polyethylene glycol results in an increased residence time in blood and in attenuated antigenicity.

Protein is generally used as a drug in a lyophilized form. There is a problem that, during and/or after  
 lyophilization, protein undergoes physiological or chemical changes, e.g., association, polymerization and  
 oxidation due to external factors such as temperature, moisture, oxygen and ultraviolet. Such changes often  
 result in degradation of the activity of the protein. To overcome the above problem, stabilizers for protein  
 45 during lyophilization have been investigated. For example, the stabilizers for hG-CSF are described in GB-  
 A-2193631 and JP-A-63-146829 (the term "JP-A" as used herein means "an unexamined published  
 Japanese patent application"). However, it has been required that the protein is further stabilized during  
 and/or lyophilization for the clinical use.

In using hG-CSF as a drug, it is desirable that hG-CSF be stable and remain in the blood long after  
 50 administration and its antigenicity be attenuated as well as stable during and/or after lyophilization for the  
 practical use. However, there has not been an hG-CSF having such properties and, for that matter, a  
 method for producing it.

SUMMARY OF THE INVENTION

An object of the present invention is to provide a polypeptide having hG-CSF activity, which shows excellent stability and a long life in the blood.

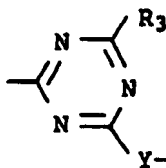
5 The inventor of this invention has found that when at least one amino group in a polypeptide having hG-CSF activity is chemically modified, the resulting polypeptide stays longer in blood and stable during and/or after lyophilization than the unmodified polypeptide.

# 10 DETAILED DESCRIPTION OF THE INVENTION

This invention provides a modified polypeptide having hG-CSF activity which is available on substitution of at least one amino group of a polypeptide having hG-CSF activity with a group of the formula

15  $R_1 \{OCH_2CH_2\}_n X R_2$  (I)

wherein  $R_1$  is an alkyl or alkanoyl group;  $n$  is an optionally variable positive integer;  $X$  is O, NH or S;  $R_2$  is



25 [where  $R_2$  is OH, Cl,  $O-(CH_2CH_2O)_n-R_1$  (where  $R_1$  and  $n$  are as defined above),  $Y$  may not be present or represents  $Z-(CH_2)_pCO$ , (where  $Z$  is O, S or NH and  $p$  is an optionally variable positive integer), or  $(CO)_m-(CH_2)_tCO$  (where  $m$  is 0 or 1;  $t$  is an optionally variable positive integer).

30 The starting polypeptide having hG-CSF activity may be any polypeptide having hG-CSF activity such as a polypeptide having the amino acid sequence shown in Table 1a, a polypeptide available upon replacement of at least one amino acid residue of the amino acid sequence shown in Table 1a with another kind of amino acid, e.g. the hG-CSF derivatives shown in Table 1b, or a polypeptide deficient in 1 to 11 amino acid residues at the N-terminus of the amino acid sequence shown in Table 1a. Aside from the above polypeptides, the hG-CSF derivatives described in EP-A-243153, EP-A-237545 and WO-A-8701132  
35 can also be employed.

Table 1a

5	X	Thr Pro Leu Gly Pro Ala Ser Ser Leu Pro Gln Ser Phe Leu Leu Lys Cys Leu Glu	1	10
10		Gln Val Arg Lys Ile Gln Gly Asp Gly Ala Ala Leu Gln Glu Lys Leu Cys Ala Thr	20	30
15		Tyr Lys Leu Cys His Pro Glu Glu Leu Val Leu Leu Gly His Ser Leu Gly Ile Pro	40	50
20		Trp Ala Pro Leu Ser Ser Cys Pro Ser Gln Ala Leu Gln Leu Ala Gly Cys Leu Ser	60	70
25		Gln Leu His Ser Gly Leu Phe Leu Tyr Gln Gly Leu Leu Gln Ala Leu Glu Gly Ile	80	90
30		Ser Pro Glu Leu Gly Pro Thr Leu Asp Thr Leu Gln Leu Asp Val Ala Asp Phe Ala	100	110
35		Thr Thr Ile Trp Gln Gln Met Glu Glu Leu Gly Met Ala Pro Ala Leu Gln Pro Thr	120	130
40		Gln Gly Ala Met Pro Ala Phe Ala Ser Ala Phe Gln Arg Arg Ala Gly Gly Val Leu	140	150
45		Val Ala Ser His Leu Gln Ser Phe Leu Glu Val Ser Tyr Arg Val Leu Arg His Leu	160	170
50		Ala Gln Pro	174	
55		(X = H or Met)		

Table 1b

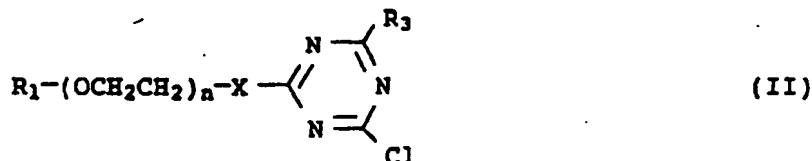
Position of substitution (an amino acid of hG-CSF)	hG-CSF derivatives										
	a)	b)	c)	d)	e)	f)	g)	h)	i)	j)	k)
Position-1 (Thr)	*	Val	Cys	Tyr	Arg	*	Asn	Ile	Ser	*	Ala
Position-3 (Leu)	Glu	Ile	Ile	Ile	Thr	Thr	Glu	Thr	Thr	*	Thr
Position-4 (Gly)	Lys	Arg	Arg	Arg	Arg	Arg	Arg	Arg	Arg	Arg	Tyr
Position-5 (Pro)	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	*	Arg
Position-17 (Cys)	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser
* No substitution											

Referring to the chemically modifying group to be used in accordance with this invention, the alkyl and alkanoyl groups mentioned as protective groups for the terminal oxygen atom are C<sub>1-18</sub> alkyl groups (for example, methyl, ethyl, propyl, etc.) and C<sub>1-18</sub> alkanoyl groups (for example, formyl, acetyl, propionyl, etc.).

The positive integer n is not more than 500 and preferably 7 to 230.

The positive integer l is not more than 100 and preferably 0 to 6. The positive integer p is from 1 to 18, preferably 1 to 8. The molecular weight of said chemically modifying group is not more than 30,000 and preferably in the range of 300 to 20,000.

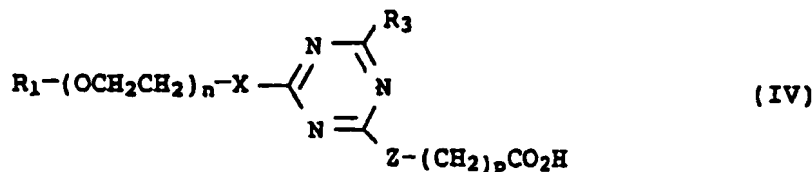
The chemically modified hG-CSF of this invention is produced, for example, by condensation of hG-CSF with a halide of formula (II)



wherein R<sub>1</sub>, n, X and R<sub>3</sub> are as defined hereinbefore or by condensation of hG-CSF with a carboxylic acid of formula (III)

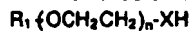


wherein R<sub>1</sub>, n, X, m and l are as defined hereinbefore or a carboxylic acid of formula (IV)



wherein R<sub>1</sub>, n, Z, X, R<sub>3</sub> and p are as defined hereinbefore.

The halide of formula (II) can be prepared by condensing



(wherein R<sub>1</sub>, n and X are as defined above) with cyanuric chloride [Matsushima, A. et al: Chemistry Letters, 773-778, 1980]; Abuchowski, A. et al.: Journal of Biological Chemistry 252 (12) 3578-3581, 1977]. This halide is reactive and can therefore be directly reacted with a polypeptide having hG-CSF activity.

The carboxylic acid of formula (III) can be prepared by subjecting

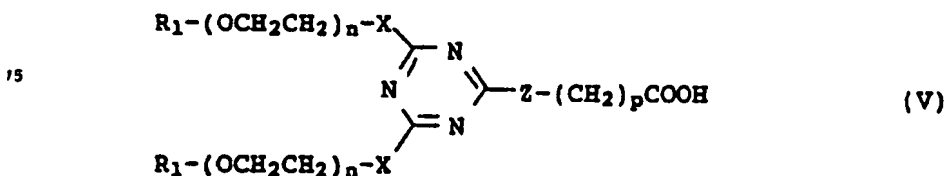


wherein R<sub>1</sub>, n and X are as defined hereinbefore, to dehydrative condensation with a carboxyl group of an alkanedicarboxylic acid or reaction with a halogenated monocarboxylic acid so as to introduce a carboxylic group or to an oxidation reaction of its terminal hydroxyl group to convert the latter to a carboxyl group.

This carboxylic acid is not reactive and must, therefore, be activated before use. This activation of the carboxylic acid can for example be accomplished by converting it to an active ester with, for example, N-hydroxysuccinimide, N-hydroxyphthalimide, 1-hydroxybenzotriazole, p-nitrophenol or the like, a mixed acid anhydride with isobutyl chloroformate, ethyl chloroformate or the like, or to an acid halide using a halogenating agent such as thionyl chloride. [All of the above methods are described, for example, in Peptide Gosei (Peptide Synthesis) (Nobuo Izumiya et al., Maruzen)].

The carboxylic acid of formula (IV) can be prepared by condensing the halide of formula (II) with  $\text{HZ}-(\text{CH}_2)_p\text{CO}_2\text{H}$  (where Z and p are as defined above). This carboxylic acid of formula (IV) should be activated before use as well as that of formula (III).

The chemically modified hG-CSF of this invention is preferably produced by condensing hG-CSF with the carboxylic acid represented by formula (V)



wherein  $\text{R}_1$ , n and X are as defined above, Z is O, S or NH and p is an optionally variable positive integer.

To this polypeptide having hG-CSF activity is added the above-mentioned halide or active carboxylic acid compound in a proportion (mole ratio) of 2 to 100 times the amount of amino groups present in the polypeptide molecule and the mixture is allowed to react at a temperature of 4 to 37°C, preferably 4 to 10°C, and pH 7 to 10 for 1 hour to 2 days, preferably 1 to 24 hours, whereby the desired chemically modified hG-CSF is produced.

The reaction products of hG-CSF or a derivative thereof with the halide of formula (II) and the carboxylic acids of formulae (III) and (IV) are hereinafter referred to as chemically modified hG-CSF (II), (III) and (IV), respectively.

The degree of chemical modification can be ascertained by quantitating the amount of decrease in free amino groups with trinitrobenzenesulfonic acid or monitoring a change in mobility of chemically modified hG-CSF by sodium dodecylsulfate (SDS)-polyacrylamide gel electrophoresis.

The chemically modified hG-CSF or a derivative thereof is used as a drug, i.e., an injectable solution, which is prepared by dissolving in water or an appropriate buffer and subjecting to filter-sterilization. When the modified hG-CSF of the present invention is lyophilized, the lyophilized product is also dissolved in water or an appropriate buffer and filter-sterilized to prepare an injectable solution.

The conditions at lyophilization are not particularly restricted. The lyophilization is generally carried out by freezing at -50°C or less for 1 to 5 hours, drying at -20°C to 0°C at a vacuum degree of 50 to 150 mTorr for 24 to 48 hours, and further drying at 10 to 30°C at a vacuum degree of 50 to 100 mTorr for 16 to 24 hours.

The preparation of chemically modified hG-CSF or a derivative thereof may contain additives such as pharmaceutically acceptable carries, vehicles, stabilizers or adsorption-preventing agents. The modified hG-CSF of the invention is administered to an adult in an amount of generally from 0.1 to 500 µg, preferably from 0.5 to 200 µg, 1 to 7 times a week. The dosage varies depending on the kind of disease and symptom of the patient.

According to the modified hG-CSF of the invention, 1 to 3 molecules of a polyethylene glycol (PEG) derivative are bound to each molecule (hereinafter referred to as mono-, di- and tri-type hG-CSF, respectively). The above-described modified hG-CSF preparation may be a mixture of the mono-, di- and tri-type hG-CSF or these types of modified hG-CSF may be used as separated each other.

The determination of protein quantity in this invention is carried out by the following test methods.

#### Test method 1

The method of Lowry (Lowry, O. H. et al.: Journal of Biological Chemistry 193, 265, 1951).

#### Test method 2

The method of Laemmli (Laemmli, U.K.: Nature 227, 680, 1970) in which SDS-polyacrylamide gel electrophoresis is followed by determination with a chromatoscanner (CS-930, Shimadzu).

The determination of G-CSF activity in this invention was carried out in the following manner. Myelocytes were aseptically taken from the femoral bone of male C3H/He mice aged 8 to 12 weeks (purchased from Shizuoka Laboratory Animal Center) and suspended in  $\alpha$ -Minimum Essential Medium (Flow Laboratories, hereinafter referred to briefly as  $\alpha$ -MEM) containing 10% of fetal bovine serum (FBS). This cell suspension (about  $5 \times 10^7$  cells), 1.5 ml, was applied to a nylon wool (Nylon Fiber 148-04231, Wako Pure Chemical Industries, Ltd.) column (0.3 g) and incubated in a 5% CO<sub>2</sub> incubator at 37°C for 90 minutes. Then,  $\alpha$ -MEM pre-warmed to 37°C was passed through the column, whereby myelocytes not adsorbed on nylon wool were obtained in the effluent. This cell fraction was washed with  $\alpha$ -MEM once and adjusted to a specified concentration.

Then, in accordance with the method of Okabe et al. (Okabe, T. et al.: Cancer Research 44, 4503-4508, 1986), the assay of bone marrow hematopoietic cell colony-forming activity was performed. Thus, to a mixture of 0.2 ml of  $\alpha$ -MEM, 0.4 ml of FBS and 0.2 ml of doubling sample dilutions was added 0.2 ml of the myelocytes ( $2 \times 10^6$  cells/ml) prepared by the above procedure. The resulting mixture was further mixed with an equal volume (1.0 ml) of 0.6% agar (Difco, Agar purified No. 0560-01) solution maintained at 42°C and a 0.5 ml portion of the resulting mixture was distributed into a 24-well Multidish (Nunc, No. 143882) ( $5 \times 10^4$  cells/well,  $n=3$ ). The dish was maintained in a 5% CO<sub>2</sub> incubator at 37°C for 7 days and the number of colonies consisting of 40 or more cells was counted under the microscope (Olympus, X40). After this colony counting, each colony was carefully taken out on a glass slide, fixed with acetone-formalin for 30 seconds and subjected to esterase double-staining by the method of Kubota et al. (Kubota, K. et al.: Experimental hematology 8, 338-344, 1980) for identification.

The potency of each sample was calculated from the counts for doubling dilutions in the colony forming test as follows. The activity value giving 1/2 the maximum colony forming value of G-CSF used as a standard was defined as 50 units and this value was multiplied by the dilution factor of each sample and, for conversion to activity per unit ml, by 20 to arrive at the potency (units) of the sample. The specific activity (units/mg) was expressed in potency per weight (mg) of protein.

The following examples, reference examples and experimental examples are further illustrative of this invention, but are not construed to limit the scope of the invention.

#### EXAMPLE 1

To 3 ml of 0.1 M borate buffer (pH 10) containing 188  $\mu$ g/ml of hG-CSF with the amino acid sequence shown in Table 1a was added 58 mg of the chloro-compound prepared in Reference Example 1 and the reaction was carried out at 4°C for 24 hours with stirring.

The unreacted chloro-compound was removed by ultrafiltration (cutoff molecular weight 30,000) and, then, using YMC-Pack AM-3120DS (Kurita Industries, Ltd.), reversed phase HPLC on a linear gradient of 0 to 70% acetonitrile was carried out. The chemically modified hG-CSF polypeptide was eluted in the fraction of about 50% acetonitrile (yield 30  $\mu$ g, percent yield 5%). It was confirmed by SDS-polyacrylamide gel electrophoresis that this chemically modified hG-CSF polypeptide had one chloro compound residue per molecule. The purity was in excess of 90%.

#### EXAMPLE 2

To 50 ml of 50 mM phosphate buffer (pH 7.2) containing 570  $\mu$ g/ml of hG-CSF with the amino acid sequence shown in Table 1a was added 240 mg of the active ester prepared in Reference Example 2 and the reaction was carried out at 4°C for 6 hours with stirring.

After addition of 50 ml of 10 mM Tris-HCl buffer-0.7 M ammonium sulfate (pH 8.0), the reaction mixture was passed through a column (2.2 cm x 28 cm) of butyl-Toyopearl 650M (Tosoh) equilibrated with 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 ml/hr. Then, the column was washed by passing 100 ml of 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 ml/hr and, then, elution was carried out on a linear gradient with 200 ml of 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) to 200 ml of 10 mM Tris-HCl buffer (pH 8.0) at a flow rate of 100 ml/hr. The object compound was eluted in fractions corresponding to 50 mM through 130 mM of ammonium sulfate.

These fractions were collected (130 ml), subjected to ultrafiltration (cutoff molecular weight 10,000; membrane YM10 (Amicon), and concentrated to 7 ml. The concentrate obtained was passed through a column (2.8 cm x 70 cm) of Sephacryl S-200 (Pharmacia) equilibrated with 10 mM phosphate buffer-physiological saline (PBS) (pH 7.2) at a flow rate of 120 ml/hr, followed by passage of PBS at the same flow rate. The tri-type chemically modified hG-CSF polypeptide was eluted in fractions corresponding to 150 ml through 160 ml of PBS (yield 2 mg, percent yield 7%). The di- and mono-type modified hG-CSF polypeptides were subsequently eluted in fractions of 165 ml through 185 ml of PBS (yield 1.5 mg, percent yield 5%) and 190 ml through 210 ml of PBS (yield 4.5 mg, percent yield 16%). It was verified by SDS-polyacrylamide gel electrophoresis that, in the mono-type hG-CSF polypeptide, one molecule of the polyethylene glycol derivative carboxylic acid had been bound to each molecule of hG-CSF, two molecules in the di-type hG-CSF and three molecules in the tri-type hG-CSF. The purity of each polypeptide was not less than 90%.

### EXAMPLE 3

To 10 ml of 0.1 M borate buffer (pH 9) containing the hG-CSF derivative (570 µg/ml) obtained in Reference Example 3 was added 54 mg of the active ester obtained in Reference Example 2 and the reaction was conducted at 4 °C for 10 hours with stirring.

The unreacted active ester and its decomposition product were removed with an ultrafiltration membrane YM30 (Amicon) and, then, the internal fluid was substituted with 10 mM Tris-HCl buffer (pH 8) using the same membrane. The residual fluid was passed through a column (1.7 cm x 4.4 cm) of DEAE-Toyopearl 650M (Tosoh) equilibrated with 10 mM Tris-HCl buffer (pH 8.0) at a flow rate of 10 ml/hr. Then, the column was washed by passing 20 ml of 10 mM Tris-HCl buffer (pH 8) at a flow rate of 5 ml/hr and, then, elution was carried out on a linear gradient with 50 ml of 10 mM Tris-HCl buffer (pH 8) to 10 mM Tris-HCl-0.4 M NaCl (pH 8) at a flow rate of 5 ml/hr. The chemically modified hG-CSF polypeptide was eluted in fractions corresponding to 100 through 120 mM of NaCl (yield 0.85 mg; percent yield 15%). It was verified by SDS-polyacrylamide gel electrophoresis that, in the resulting polypeptide, one molecule of the polyethylene glycol derivative carboxylic acid had been bound to one molecule of the hG-CSF derivative. The purity of this polypeptide was not less than 90%.

### EXAMPLE 4

To 50 ml of 50 mM phosphate buffer (pH 7.2) containing 570 µg/ml of the hG-CSF derivative obtained in Reference Example 3 was added 300 mg of the active ester prepared in Reference Example 2 and the reaction was carried out at 4 °C for 6 hours with stirring.

After addition of 50 ml of 10 mM Tris-HCl buffer-0.7 M ammonium sulfate (pH 8.0), the reaction mixture was passed through a column (2.2 cm x 28 cm) of butyl-Toyopearl 650M (Tosoh) equilibrated with 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 ml/hr. Then, the column was washed by passing 100 ml of 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 ml/hr and, then, elution was carried out on a linear gradient of 10 mM Tris-HCl buffer (pH 8.0) and 400 ml of 0.35 M to 0 M of ammonium sulfate at a flow rate of 100 ml/hr. The object compound was eluted in fractions corresponding to 50 mM through 150 mM of ammonium sulfate. These fractions were collected (150 ml), subjected to ultrafiltration (cutoff molecular weight 10,000; membrane YM10 (Amicon), and concentrated to 10 ml. The concentrate obtained was passed through a column (2.8 cm x 70 cm) of Sephacryl S-200 (Pharmacia) equilibrated with PBS at a flow rate of 120 ml/hr, followed by passage of PBS at the same flow rate. The tri-type chemically modified hG-CSF polypeptide was eluted in fractions corresponding to 150 ml through 160 ml of PBS (yield 1.5 mg, percent yield 5%). The di- and mono-type modified hG-CSF polypeptides were subsequently eluted in fractions of 165 ml through 185 ml (yield 3 mg, percent yield 11%) and 190 ml through 210 ml (yield 4 mg, percent yield 14%). It was verified by SDS-polyacrylamide gel electrophoresis that, in the mono-type polypeptide, one molecule of the polyethylene glycol derivative carboxylic acid had been bound to each molecule of hG-CSF, two molecules in the di-type polypeptide and three molecules in the tri-type polypeptide. The purity of each polypeptide was not less than 90%.



EXAMPLE 5

To 100 ml of 50 mM phosphate buffer (pH 7.2) containing 300 µg/ml of the hG-CSF derivative  
 5 obtained in Reference Example 3 was added 800 mg of the active ester prepared in Reference Example 4  
 and the reaction was carried out at 4 °C for 24 hours with stirring.

After addition of 100 ml of 10 mM Tris-HCl buffer-0.7 M ammonium sulfate (pH 8.0), the reaction  
 mixture was passed through a column (2.2 cm x 28 cm) of butyl- Toyopearl 850M (Tosoh) equilibrated with  
 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 ml/hr. Then, the column was  
 10 washed by passing 100 ml of 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100  
 ml/hr and, then, elution was carried out on a linear gradient of 10 mM Tris-HCl buffer (pH 8.0) and 400 ml  
 of 0.35 M to 0 M of ammonium sulfate at a flow rate of 100 ml/hr. The object compound was eluted in  
 fractions corresponding to 0 mM through 250 mM of ammonium sulfate. These fractions were collected  
 (250 ml), subjected to ultrafiltration (cutoff molecular weight 10,000; membrane YM10 (Amicon), and  
 15 concentrated to 10 ml. The concentrate obtained was passed through a column (5.6 cm x 40 cm) of  
 Sephacryl S-200 (Pharmacia) equilibrated with PBS at a flow rate of 160 ml/hr, followed by passage of  
 PBS at the same flow rate. The tri-type chemically modified hG-CSF polypeptide was eluted in fractions  
 corresponding to 360 ml through 400 ml of PBS (yield 2.1 mg, percent yield 7%). The di- and mono-type  
 modified hG-CSF polypeptides were subsequently eluted in fractions of 420 ml through 450 ml (yield 1.5  
 20 mg, percent yield 5%) and 500 ml through 530 ml (yield 1.5 mg, percent yield 5%). It was verified by  
 SDS-polyacrylamide gel electrophoresis that, in the mono-type polypeptide, one molecule of the polyethyl-  
 ene glycol derivative carboxylic acid had been bound to each molecule of hG-CSF, two molecules in the di-  
 type polypeptide and three molecules in the tri-type polypeptide. The purity of each polypeptide was not  
 less than 90%.

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EXAMPLE 6

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Preparation of lyophilization product of chemically modified hG-CSF and storage stability thereof

In the same manner as in Example 2, the hG-CSF was reacted with the active ester prepared in  
 Reference Example 2. The unreacted active ester and its decomposition product were removed with an  
 35 ultrafiltration membrane YM30 (Amicon) and, then, the internal fluid was substituted with 50 mM phosphate  
 buffer containing 1 M sodium chloride (pH 7.2) using the same membrane. The resulting solution containing  
 200 µg/ml of the desired modified hG-CSF derivative was subjected to lyophilization.

The lyophilization was carried out by inoculating the hG-CSF solution into glass vials, freezing the vials  
 at -50 °C or less for 2 hours, drying at -20 °C at a vacuum degree of 100 mTorr for 24 hours and further  
 40 drying at 20 °C at a vacuum degree of 80 mTorr for 24 hours. As a control, a mixed solution of the hG-CSF  
 and polyethylene glycol was lyophilized in the same manner as above. Each lyophilization product was  
 allowed to stand at 65 °C and sampled at timed intervals. The sampled lyophilization product was dissolved  
 in 50 mM phosphate buffer (pH 7.2) to determine the residual G-CSF activity in accordance with the above-  
 described method. The results are shown in Table 2.

45 The residual activity means relative activity to the activity before lyophilization and defined as the  
 following equation.

$$\begin{array}{lcl}
 & \text{Activity after storage} & \\
 & \text{at timed intervals} & \\
 50 \quad \text{Residual activity (\%)} = & \frac{\quad}{\text{Activity before}} & \times 100 \\
 & \text{lyophilization} &
 \end{array}$$

55

Table 2

Storage stability of lyophilized chemically modified hG-CSF (65 ° C)				
Sample	Residual activity (%) at timed intervals			
	6 hrs.	1 day	2 days	7 days
hG-CSF	68	28	2	2
hG-CSF with PEG <sup>1)</sup>	53	40	8	<1
hG-CSF with PEG <sup>2)</sup>	48	33	21	13
Chemically modified hG-CSF	102	57	35	25
Notes				

1) 2.5 parts by weight of PEG per part by weight of hG-CSF

2) 5 parts by weight of PEG per part by weight of hG-CSF

EXAMPLE 7

Preparation of lyophilization product of chemically modified hG-CSF and storage stability thereof

In the same manner as in Example 4, the hG-CSF derivative was reacted with the active ester prepared in Reference Example 2, and chemically modified hG-CSF derivative solution was obtained in the same manner as in Example 6. The lyophilization was carried out as described in Example 6 and each lyophilization product was allowed to stand at 37 ° C for 7 days. The results are shown in Table 3.

Table 3

Storage stability of chemically modified hG-CSF (37 ° C, 7 days)	
Sample	Residual activity (%)
hG-CSF derivative	85
hG-CSF derivative with PEG <sup>1)</sup>	94
hG-CSF derivative with PEG <sup>2)</sup>	88
Chemically modified hG-CSF derivative	100
Notes	

1) 2.5 parts by weight of PEG per part by weight of hG-CSF

2) 5 parts by weight of PEG per part by weight of hG-CSF

REFERENCE EXAMPLE 1

Production of 2,4-bis(O-methoxypolyethylene glycol)-6-chloro-s-triazine

In 100 ml of dry toluene containing 10 g of anhydrous sodium carbonate was dissolved 20 g of monomethoxypolyethylene glycol having an average molecular weight of 4000 (Nippon Oil and Fats) and the solution was heated at 110 °C for 30 minutes. Then, 500 mg of cyanuric chloride was added and the mixture was heated at 110 °C for 24 hours. The reaction residue was filtered off, followed by addition of 300 ml of petroleum ether to cause precipitation. The precipitate was washed with several portions of petroleum ether to recover 10 g of 2,4 bis(O-methoxypolyethylene glycol)-6-chloro-s-triazine (yield 50%).

#### REFERENCE EXAMPLE 2

##### Synthesis of monomethoxypolyethylene glycol succinyl-N-hydroxysuccinimide ester

To 50 ml of dry toluene were added 20 g of thoroughly dehydrated monomethoxypolyethylene glycol having an average molecular weight of 5000 (Union Carbide) and 2 g of succinic anhydride and the mixture was refluxed at 150 °C for 5 hours. The toluene was distilled off under reduced pressure and the residue was thoroughly solubilized by addition of 30 ml of methylene chloride. To this was added 400 ml of dry ethyl ether to cause precipitation. The precipitate was recrystallized from methylene chloride-ethyl ether (volume ratio = 1:3) to recover 10 g (yield about 50%) of succinylated monomethoxypolyethylene glycol. This succinylated product (3.3 g) and 100 mg of N-hydroxysuccinimide were solubilized in 5 ml of dry methylene chloride, followed by addition of 200 mg of dicyclohexylcarbodiimide (DCC) with ice-cooling. The mixture was then stirred at room temperature for 20 hours. The byproduct dicyclohexylurea (DCU) was filtered off and ethyl ether was added to the filtrate to cause precipitation. The resulting precipitate was recrystallized from methylene chloride-ethyl ether (volume ratio = 1:3) to recover 2.5 g (yield 72%) of monomethoxypolyethylene glycol succinyl-N-hydroxysuccinimide ester.

#### REFERENCE EXAMPLE 3

A hG-CSF derivative corresponding to the amino acid sequence shown in Table 1a but containing alanine in lieu of the threonine in position-1, threonine in lieu of the leucine in position-3, tyrosine in lieu of the glycine in position-4, arginine in lieu of the proline in position-5 and serine in lieu of the cysteine in position-17 was prepared by the following procedure.

*Escherichia coli* W3110 str A (*Escherichia coli* ECfBD28, FERM BP-1479) carrying a plasmid pCfBD28 containing a DNA coding for the above-mentioned hG-CSF derivative was cultured in LG Medium (prepared by dissolving 10 g of Bactotryptone, 5 g of yeast extract, 5 g of NaCl and 1 g of glucose in 1 l of water and adjusting the solution to pH 7.0 with NaOH) at 37 °C for 18 hours. A 5-ml portion of this culture was inoculated into 100 ml of MCG Medium (0.6% of Na<sub>2</sub>HPO<sub>4</sub>, 0.3% of KH<sub>2</sub>PO<sub>4</sub>, 0.5% of NaCl, 0.5% of casamino acids, 1 mM of MgSO<sub>4</sub> and 4 µg/ml of vitamin B<sub>1</sub>; pH 7.2) containing 25 µg/ml of tryptophan and 50 µg/ml of ampicillin and incubated at 30 °C for 4 to 8 hours. Thereafter, 10 µg/ml of 3β-indoleacrylic acid (hereinafter referred to briefly as IAA), a tryptophan inducer, was added and the incubation was continued for an additional period of 2 to 12 hours. The resulting culture was centrifuged at 8,000 rpm for 10 minutes to harvest the cells which were then washed with 30 mM NaCl-30 mM Tris-HCl buffer (pH 7.5). The washed cells were suspended in 30 ml of the same buffer solution as above and subjected to sonic disruption (Branson Sonic Power Company's Sonifier, Cell Disruptor 200, output control 2) (10 minutes). The disrupted cell suspension was centrifuged at 9,000 rpm for 30 minutes to collect the cellular residue. From this cellular residue, the hG-CSF derivative was extracted, purified, solubilized and reconstituted by the method of Marston et al. [F.A.O. Marston et al.: Bio/Technology 2, 800 (1984)].

#### REFERENCE EXAMPLE 4

Production of N-hydroxysuccinimide ester (IVb) of 2,4-bis (O-methoxypolyethylene glycol)-6-(3-carboxybutyl amino)-s-triazine (IVa)

The chloride-compound obtained in Reference Example 1 (500 mg) was dissolved in 9 ml of anhydrous tetrahydrofuran. This solution was added to 1 ml of anhydrous dimethylamide containing 10 mg of  $\gamma$ -amino butyric acid and 28  $\mu$ l of triethylamine and the resulting mixture was stirred at room temperature for 18 hours. After drying the mixture under reduced pressure, 30 ml of methylene chloride and 15 ml of 10 mM phosphate buffer (pH 10) were added thereto for partition.

The upper layer was adjusted to pH 1 with 2N HCl and 30 ml of methylene chloride was added thereto for the second partition. The lower layer was fractionated, dried with anhydrous sodium sulfate and subjected to filtration. The filtrate was concentrated under reduced pressure to obtain 150 mg of the carboxylic acid (IVa) (percent yield 30%). The thus-obtained carboxylic acid (IVa) (150 mg) and N-hydroxysuccinimide (3 mg) were solubilized in 1 ml of dry methylene chloride, followed by addition of 6 mg of DCC with ice-cooling. The mixture was then stirred at room temperature for 12 hours. The byproduct DCU was filtered off and ethyl ether was added to the filtrate to cause precipitation. The thus-formed precipitate was collected by filtration and dried under reduced pressure to obtain 100 mg of the desired ester (IVb) (percent yield 87%).

#### TEST EXAMPLE 1

Specific activity and mouse leukemia cell NFS60 growth promoting activity of the chemically modified hG-CSF (III)

In the same manner as Example 3, the hG-CSF derivative was reacted with the active ester and the unreacted active ester and its decomposition product were removed using an ultrafiltration membrane. Then, using the same membrane as above, the internal fluid was substituted with PBS and the G-CSF activity and NFS60 cell growth promoting activity [Proceedings of the National Academy of Sciences of the USA 82, 6687 (1985)] of the chemically modified hG-CSF derivative in the residual fluid were assayed. The results are shown in Table 4.

Table 4

Sample	Specific activity (unit/mg protein)	NFS60 growth promoting activity
hG-CSF derivative	100 %	100 %
Chemically modified hG-CSF derivative	12.9 %	6.9 %

It is evident from the above results that the chemically modified hG-CSF derivative retained CSF activity against mouse bone marrow stem cells. It is also clear that the same derivative had a growth promoting effect on NFS60 cells which are known to show G-CSF-dependent growth.

#### TEST EXAMPLE 2

##### Leukocyte (granulocyte) increasing effect

The same chemically modified hG-CSF (III) as used in Test Example 1 was subcutaneously administered to C3H/He mice (male, n=3) either once or once a day for 6 consecutive days. The blood was sampled at timed intervals and the white blood cells (WBC) in peripheral blood were counted. The results are shown in Table 5 (single administration) and Table 6 (repeated administration).

Table 5

The time course of WBC after single administration (s.c.)								
Sample	Dosage <sup>a)</sup> ( $\mu$ g/mouse)	WBC (% of normal control) Blood sampling interval (hr.)						
		1	5	8	16	24	48	72
hG-CSF derivative	10	75.4	159.1	228.3	168.7	200.1	125.5	110.0
Chemically modified hG-CSF derivative	10	81.1	179.2	259.9	169.8	186.7	177.4 *	98.5
Notes								

a) The same weight as hG-CSF protein was administered.

\* ) P<0.01 (Student's t-test)

Table 6

The time course of WBC in 8-day repeated administration (s.c.)								
Sample	Dosage <sup>a)</sup> ( $\mu$ g/mouse/day)	WBC (% of normal control) Blood sampling interval (Day)						
		1	2	3	4	5	6	
hG-CSF derivative	1	79.3	95.5	85.1	91.2	79.1	116.8	
Chemically modified hG-CSF derivative	1	131.1 *	185.4 *	148.7 *	125.9 *	124.4 *	143.4	
hG-CSF derivative	10	163.0	221.5	220.3	289.3	273.0	284.0	
Chemically modified hG-CSF derivative	10	120.9	181.3	171.5	273.1	355.4	442.3	
Notes								

a) The same weight as hG-CSF protein was administered.

\* ) P<0.05, \* ) P<0.01, \* ) P<0.001 (Student's t-test)

In single administration, increase in WBC peaking at 8 hours after administration were observed but whereas the count declined thereafter to normal in 48 hours after administration in the case of the hG-CSF derivative, a significant increase in WBC was still observed even after 48 hours in the case of the chemically modified hG-CSF derivative.

In repeated administration, particularly in the low dose group, the chemically modified hG-CSF derivative showed a significant leukocyte increasing effect as compared with the hG-CSF derivative.

### TEST EXAMPLE 3

#### Time course of plasma concentration

The chemically modified hG-CSF derivative as used in Test Example 1 was subcutaneously administered to C3H/He mice (male, n=3) either once or once a day for 6 consecutive days. The blood was sampled at timed intervals and the plasma concentration of G-CSF was determined. The results are set forth in Table 7 (single administration) and Table 8 (repeated administration). In some experiments, a single dose of the same chemically modified hG-CSF derivative was intravenously administered (Table 9).

Table 7

Single administration (s.c.)								
Sample	Dosage <sup>a)</sup> ( $\mu$ g/mouse/day)	Plasma concentration (Units/ml <sup>b)</sup> plasma, x 10 <sup>4</sup> ) Blood sampling interval						
		15 min	30 min	1 hr	5 hr	7.5 hr	15 hr	24 hr
hG-CSF derivative	10	248.3	772.7	2744.5	214.0	183.3	49.7	8.2
Chemically modified hG-CSF derivative	10	29.8	44.8	208.3	1709.0	1148.7	89.6	21.8
Notes								

a) The same weight as G-CSF protein was administered.

b) Calculated from NFS 60 cell growth promoting activity (Half max = 50 U).

Table 8. Repeated administration (s.c.)

Sample	Dosage <sup>a)</sup> ( $\mu$ g/mouse/day)	Plasma concentration <sup>b)</sup> (Units/ml <sup>c)</sup> plasma, x 10 <sup>4</sup> ) Blood sampling interval (Day)					
		0	1	2	3	4	5
hG-CSF derivative	10	NT.d) 4.8	1354.9 2.2	692.7 NT.	915.3 -e)	768.8 -	756.4 -
Chemically modified hG-CSF derivative	10	NT. 14.2	92.2 11.3	376.9 NT.	235.9 4.7	53.7 2.2	53.9 2.2

Notes a) The same weight as G-CSF protein was administered.

b) Upper row: plasma concentration at 1 hr after administration  
Lower row: plasma concentration at 24 hr after administration

c) calculated from NFS 60 cell growth promoting activity (Half max = 50 U)

d) NT. (not tested)

e) - below detection limit

Table 9

Single administration (i.v.)								
5	Sample	Dosage <sup>a)</sup> ( $\mu$ g/mouse/day)	Plasma concentration (Units/ml) <sup>b)</sup> plasma, x 10 <sup>4</sup> ) Blood sampling interval					
			3 min	10 min	30 min	1 hr	2 hr	5 hr
10	hG-CSF derivative	10	1307	1356	901	631.3	563	355.8
	Chemically modified hG-CSF derivative	10	6883	6181	4320	3332	1621	905.8
Notes								

a) The same weight as G-CSF protein was administered.

15 b) calculated from NFS 60 cell growth promoting activity (Half max = 50 U).

In the case of single subcutaneous administration, whereas the plasma concentration of the hG-CSF derivative reached a peak at 1 hour and declined rapidly thereafter, that of the chemically modified hG-CSF derivative showed a gradual increase in 5 to 7 hours after administration and maintained a comparatively high level even after 24 hours (Table 7). On the other hand, in repeated subcutaneous administration, the hG-CSF derivative showed a higher plasma concentration at 1 hour after administration but a lower level at 24 hours and was no longer detected on day 3. In contrast, the chemically modified hG-CSF derivative was detectable even at 24 hours and its concentration was higher than that of the hG-CSF derivative.

25 In intravenous administration, the chemically modified hG-CSF administration, the chemically modified hG-CSF derivative gave significantly higher plasma concentrations as shown in Table 9.

#### TEST EXAMPLE 4

30 Specific activity and mouse leukemia cell NFS60 growth promoting activity of the chemically modified hG-CSF derivative (III)

35 (1) The chemically modified hG-CSG (III) obtained in Example 2 was assayed in the same manner as in Test Example 1. The results are shown in Table 10.

Table 10

40	Sample	Specific activity (unit/mg protein)	NFS60 growth promoting activity
	Unmodified hG-CSF	100 %	100 %
45	hG-CSF (III) mono-type	58.0 %	50.8 %
	hG-CSF (III) di-type	25.8 %	35.0 %
	hG-CSF (III) tri-type	18.2 %	21.0 %

50 (2) In addition, the chemically modified hG-CSFs (III) and (IV) obtained in Examples 4 and 5, respectively, were assayed as above. The results are shown in Table 11.

55

Table 11

Sample	Specific activity (unit/mg protein)	NFS60 growth promoting activity
Unmodified hG-CSF	100 %	100 %
hG-CSF (III) mono-type	60.0 %	46.9 %
hG-CSF (III) di-type	28.2 %	24.6 %
hG-CSF (III) tri-type	14.7 %	19.0 %
hG-CSF (IV) mono-type	68.4 %	65.9 %
hG-CSF (IV) di-type	22.2 %	44.6 %
hG-CSF (IV) tri-type	11.9 %	17.6 %

TEST EXAMPLE 5

Leukocyte (granulocyte) increasing effect

(1) The chemically modified hG-CSF (III) obtained in Example 2 was subcutaneously administered to BALB/c mice (male, n=3; control group, n=4) in an amount of 2.5  $\mu$ g per animal. The blood was sampled at timed intervals and the WBC in peripheral blood were counted. The results are shown in Table 12.

Table 12

The time course of WBC in single administration (s.c.)					
Sample	WBC (% of normal control) Blood sampling interval (hr.)				
	7	25	32	50	72
Unmodified hG-CSF	150	132	108	107	100
hG-CSF (III) mono-type	161	109	134	86	101
hG-CSF (III) di-type	174	166	178	113	91
hG-CSF (III) tri-type	161	130	152	133	82

(2) In the same manner as above, the chemically modified hG-CSFs (III) and (IV) obtained in Examples 4 and 5, respectively, were assayed. The results are shown in Table 13.



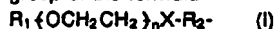
Table 13

Sample	The time course of WBC in single administration (s.c.)				
	WBC (% of normal control) Blood sampling interval (hr.)				
	7	25	32	50	72
Unmodified hG-CSF	143	131	140	104	118
hG-CSF (III) mono-type	181	152	143	108	137
hG-CSF (III) di-type	183	120	200	117	120
hG-CSF (III) tri-type	184	128	185	131	137
hG-CSF (IV) mono-type	153	183	233	124	104
hG-CSF (IV) di-type	120	158	212	169	110
hG-CSF (IV) tri-type	122	154	168	217	136

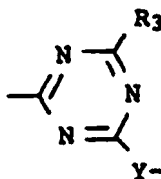
Thus, the chemically modified hG-CSF and chemically modified hG-CSF derivatives of this invention produce an enhanced peripheral leukocyte (granulocyte) increasing effect with improved stability and residence time in the blood and, as such, can be used advantageously in clinical medicines, e.g., a leukocyte growth promoting agent.

#### Claims

1. A modified polypeptide having human granulocyte colony stimulating factor (hG-CSF) activity comprising a polypeptide having hG-CSF activity with at least one amino group thereof substituted with a group of the formula



wherein  $R_1$  is an alkyl or alkanoyl group;  $n$  is an optionally variable positive integer;  $X$  is O, NH or S;  $R_2$  is



[where  $R_3$  is OH, Cl,  $O-(CH_2CH_2O)_n-R_1$ , where  $R_1$  and  $n$  are as defined above,  $Y$  may not be present or represents  $Z-(CH_2)_pCO$ , where  $Z$  is O, S or NH and  $p$  is an optionally variable positive integer], or  $(CO)_m-(CH_2)_lCO$ , where  $m$  is 0 or 1;  $l$  is an optionally variable positive integer.

2. The modified polypeptide of claim 1, wherein  $R_1$  is a  $C_{1-18}$  alkyl or alkanoyl group.

3. The modified polypeptide of claim 1, wherein  $n$  is a positive integer of not more than 500.

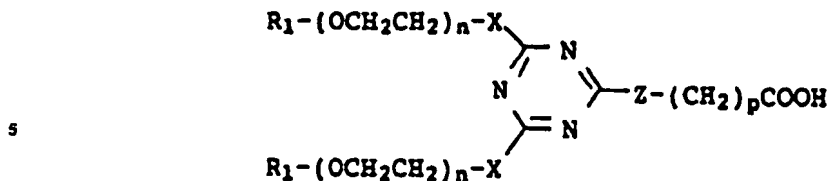
4. The modified polypeptide of claim 1, wherein  $l$  is a positive integer of not more than 100.

5. The modified polypeptide of claim 1, wherein the group of formula (I) has a molecular weight of not more than 30,000.

6. A lyophilized preparation containing the modified polypeptide of anyone of claims 1 to 5.

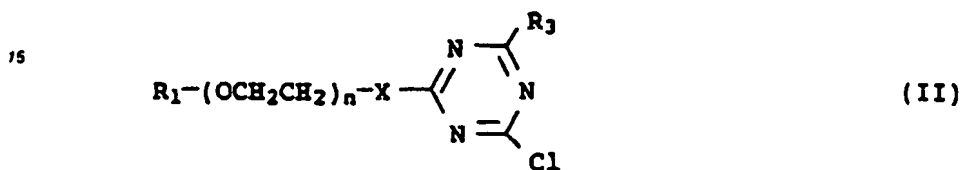
7. A leukocyte growth promoting agent comprising the modified polypeptide of anyone of claims 1 to 5.

8. A carboxylic acid represented by formula



wherein  $R_1$ ,  $n$  and  $X$  are as defined above,  $Z$  is O, S or NH and  $p$  is an optionally variable positive integer.

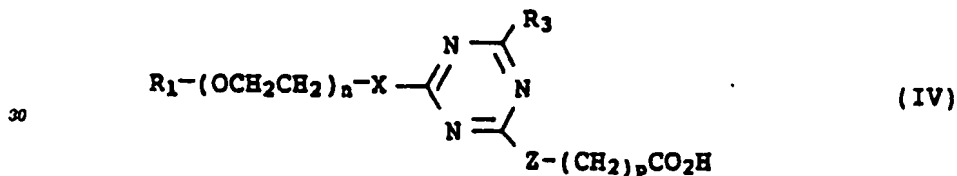
10 9. Process for preparing a chemically modified hG-CSF according to anyone of claims 1 to 5, comprising condensation of hG-CSF with a halide of formula (II)



20 wherein  $R_1$ ,  $n$ ,  $X$  and  $R_3$  are as defined hereinbefore or condensation of hG-CSF with a carboxylic acid of formula (III)

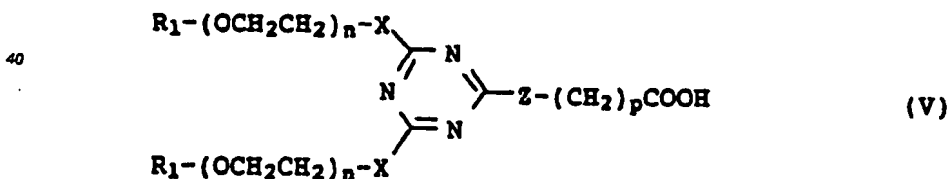


25 wherein  $R_1$ ,  $n$ ,  $X$ ,  $m$  and  $l$  are as defined hereinbefore or with a carboxylic acid of formula (IV)



35 wherein  $R_1$ ,  $n$ ,  $Z$ ,  $X$ ,  $R_3$  and  $p$  are as defined hereinbefore.

10. Process according to claim 9, comprising condensation of hG-CSF with a carboxylic acid represented by formula (V)



wherein  $R_1$ ,  $n$  and  $X$  are as defined above,  $Z$  is O, S or NH and  $p$  is an optionally variable positive integer.

11. Process according to claim 9 or 10, characterized in that the halide or active carboxylic acid compound is added to the polypeptide in a proportion (mole ratio) of 2 to 100 times the amount of amino groups present in the polypeptide molecule and the mixture is allowed to react at a temperature of 4 to 37 °C, preferably 4 to 10 °C, and at pH 7 to 10 for 1 hour to 2 days, preferably 1 to 24 hours, whereby the desired chemically modified hG-CSF is produced.